

Mitsubishi Chemical Advanced Materials Duratron® PAI T4301 Polyamide-imide, extruded bearing grade (ASTM Product Data Sheet)
Categories: Polymer; Thermoplastic; Polyamide-imide (PAI); Polyamide-Imide, Extruded

Material Notes: Quadrant Engineering Plastic Products is now Mitsubishi Chemical Advanced Materials.

Physical Properties	Metric	English	Comments
Specific Gravity	1.45 g/cc	1.45 g/cc	ASTM D792
Water Absorption	0.40 %	0.40 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	1.5 %	1.5 %	Immersion; ASTM D570(2)

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell E	70	70	ASTM D785
Hardness, Rockwell M	106	106	ASTM D785
Tensile Strength	103 MPa	15000 psi	ASTM D638
Tensile Strength at 150°C (300°F)	82.7 MPa	12000 psi	ASTM D638
Tensile Strength at 65°C (150°F)	96.5 MPa	14000 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Tensile Modulus	6.21 GPa	900 ksi	ASTM D638
Flexural Strength	159 MPa	23000 psi	ASTM D790
Flexural Modulus	5.52 GPa	800 ksi	ASTM D790
Compressive Strength	152 MPa	22000 psi	10% Def.; ASTM D695
Compressive Modulus	6.55 GPa	950 ksi	ASTM D695
Shear Strength	113 MPa	16400 psi	ASTM D732
Izod Impact, Notched	0.427 J/cm	0.800 ft-lb/in	ASTM D256 Type A
Coefficient of Friction, Dynamic	0.20	0.20	Dry vs. Steel; QTM55007
K (wear) Factor	20.1 x 10 ⁻⁸ mm ³ /N·M	10.0 x 10 ⁻¹⁰ in ³ -min/ft-lb-hr	With post-machine cure cycle; QTM 55010
Limiting Pressure Velocity	1.40 MPa-m/sec	40000 psi-ft/min	4:1 safety factor; QTM 55007

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	>= 1.00e+13 ohm	>= 1.00e+13 ohm	EOS/ESD S11.11
Dielectric Constant	6.0	6.0	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dissipation Factor	0.037	0.037	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	

Thermal Properties	Metric	English	Comments
CTE, linear	25.2 µm/m-°C	14.0 µin/in-°F	ASTM E831
	@Temperature -40.0 - 149 °C	@Temperature -40.0 - 300 °F	
Thermal Conductivity	0.533 W/m-K	3.70 BTU-in/hr-ft ² -°F	ASTM F433
Maximum Service Temperature, Air	260 °C	500 °F	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	279 °C	534 °F	ASTM D648
Glass Transition Temp, Tg	275 °C	527 °F	ASTM D3418
Flammability, UL94	V-0	V-0	Estimated Rating
	@Thickness 3.17 mm	@Thickness 0.125 in	

Compliance Properties	Metric	English	Comments
3A-Dairy	No	No	
Canada AG	No	No	
FDA	No	No	
NSF	No	No	
USDA	No	No	
USP Class VI	No	No	

Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Limited	Limited	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Unacceptable	Unacceptable	
Alkalies, Weak	Limited	Limited	
Chlorinated Solvents	Acceptable	Acceptable	
Conductive / Static Dissipative	No	No	
Continuous Sunlight	Acceptable	Acceptable	
Hot Water / Steam	Limited	Limited	

Hydrocarbons - Aliphatic	Acceptable	Acceptable
Hydrocarbons - Aromatic	Acceptable	Acceptable
Inorganic Salt Solutions	Acceptable	Acceptable
Ketones, Esters	Acceptable	Acceptable

Descriptive Properties

Machinability	5	1-10, 1=Easier to Machine
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