

## **Material Safety Data Sheet**

As per directive 2001/58/EC (amendment of 91/155/EEC)

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Version:  
1.04

Date / reviewed on:  
10.03.2004

### **1.1. Material identification**

Trade name: **SUSTA® PEEK MG**

**1.2. Product use** Engineering thermoplastic polymer shapes for subsequent fabrication.

### **1.3. Company identification**

**SUSTAPLAST KG  
D-56112 Lahnstein**

### **1.4. Emergency telephone**

**Tel ++49-2621-693-0  
Fax ++49-2621-693-170**

## **2. Composition / Information on ingredients**

### **2.1. Chemical character**

Polyetherketone  
Contains colour pigments

CAS number : 29658-26-2 (PEEK)

### **2.2. Hazardous ingredients**

Constituents are part of the polymer or encapsulated within the polymer and therefore represent no risk of exposure under normal processing and handling conditions.

## **3. Hazards identification**

None under normal processing and handling conditions.

## **4. First aid measures**

Skin contact: In case of skin contact with molten material do not try to peel off polymer from skin – cool rapidly with cold water.  
Cover burns with sterile bandage.  
Burns caused by molten material require physician or hospital treatment.

Eye contact with chips: Do not rub eye, keep still and consult physician

Inhalation of fumes: If exposed to fumes from overheated or burning material move to fresh air.  
Consult physician if symptoms persist.

## **5. Fire-fighting measures**

Suitable extinguishing media:  
water, foam, dry extinguishing media, carbon dioxide.

Fire-fighting instructions:  
Fire fighters and others exposed to combustion products should wear full protective clothing and self-contained breathing apparatus.  
Molten Product should be cooled by water spray.  
Dispose fire debris and contaminated extinguishing water in accordance with local regulations.  
Formation of further fission and oxidation products depend upon the fire conditions.

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**6. Accidental release measures**

- Personal precautions: n.a.
- Environmental precautions: acc. section 12 & 13
- Methods for cleaning up: na.

**7.1. Handling**

- General hints: Avoid overheating and dust generation during machining.  
Keep working area clean of waste and chips to avoid stumbling and slipping.

**7.2. Storage**

- Protection against fire and explosion:  
  
Keep attention for fire protection measures.  
Take precautionary measures against static discharges.

**8.1. Exposure limit values**

Please refer to local regulations in respect to dust generation during machining. During machining a dust exhausting system is recommended.

**8.2. Exposure controls**

- Respiratory protection : Use ventilation or respiratory protection during dry machining.
- Eye protection: Wear safety glasses when machining to prevent particles from entering eyes.

**9. Physical and chemical properties**

Appearance semi-finished product – e.g. rod, plate, tube  
 Colour: black  
 Odour: odourless

Melting temperature 340 °C (ISO 11354, DSC)

Decomposition temperature: > 500 °C

Ignition temperature: > 575 °C (ASTM D 1929)

Explosive properties: n.a.

Density: (20°C) 1.32 g/cm<sup>3</sup>

Solubility:  
 insoluble in water  
 insoluble in usual organic solvents

Chemical resistance:  
 Very good resistance against : water and water vapour (excellent hydrolysis resistance even at non-reinforced material), alcohols, esters, liquors, greases, oils, fuels and others. Not resistant against: sulfuric acid, nitric acid, halogens, MEK at increased temperature

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#### **10. Stability and Reactivity**

Stability at room temperature: stable

10.1 Conditions to avoid:

Avoid heating above 500 ° C.

10.2. Materials to avoid:

acc. section 9

10.3. Hazardous decomposition products:

Carbon monoxide

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#### **11. Toxicological information**

According to our experience and relevant information available to us the product possesses no toxicological properties, provided it is handled and processed according good manufacturing practice.

Thermal decomposition products are irritating to the respiratory tract.

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#### **12. Ecological information**

Ecotoxic effects: none, based on insolubility in water. Not biodegradable.

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#### **13. Disposal considerations**

Check for possible recycling.

Waste disposal by landfill or incineration in compliance with state and local regulations.

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#### **14. Transport information**

n.a. - not classified as hazardous good under transport regulations.

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#### **15. Regulatory information**

Labelling according to EEC Directions

Not subject to labelling.

National legislation / regulations

Water hazard class: non water hazardous (VwVws (Germany) of 17.5.1999, Annex 1)

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#### **16. Other information**

For further information please pay attention to our relevant product information and technical data sheets.

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The information contained herein is based on the present state of our knowledge and belief. It is not guaranteed that the hazard precautions or recommendations are the only ones existing. Therefore we make no warranty in respect to the use of this information, or the use of the specified material. Users of our product must take responsibility for observing applicable laws and regulations.

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