Oxy-Fuel Cutting

Alro Offers multi-torch flame cutting, up to 10 torches at once!

**BENEFITS**

Alro offers flame cut pieces (rectangles, ID, OD and per print items) to customer specifications. Our CNC machines allow us to flame cut carbon plate up to 14” thick. Some advantages of flame cutting include:

- Thick material cutting capability
- Multi-torch cutting to increase efficiency
- Good edge quality
- In-house stress-relieving, normalizing and annealing

*See it in action now >>>* 🎥 YouTube

**CAPABILITIES**

<table>
<thead>
<tr>
<th>Thickness Range</th>
<th>Maximum Table Cutting Capacity</th>
<th>Overall Tolerance by Thickness</th>
<th>Minimum Hole Size</th>
<th>Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4” (min) up to 14” (max)</td>
<td>Up to 120” x 600” *Dependent on plate thickness</td>
<td>Less than 2” thk = 1/8” 2” to &lt;4” thick = 3/16” 4” to &lt;8” thick = 1/4” 8” to &lt;10” thick = 5/16” 10” to &lt;12” thick = 1/2”</td>
<td>Minimum hole size equal to thickness of the plate.</td>
<td>Carbon</td>
</tr>
</tbody>
</table>

This chart is a guideline only. For more specific information please contact your Alro representative.

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Alro can provide flame cut parts up to 14” thick.

Parts cut to customer-supplied print specifications.

Edges ground on all flame cut pieces to deburr them for safer handling.

Your Grocery Store for Metals!
Integrity. Loyalty. Honesty. These principals have guided Alro Steel since our founding in 1948 by brothers, Al and Robert Glick. From a small garage in Jackson, Michigan, Alro Steel has grown to over 70 locations in 12 states. Alro distributes metals, industrial supplies and plastics. A wide variety of processing services are available including cut-to-size metals and plastics with next day delivery to over 25,000 customers in North America. Focused on exceeding our customers’ expectations, we build relationships with all our customers, large and small.