www.impactguard.com
31 Leetsdale Industrial Dr,
Leetsdale, PA 15056

# Impact Guard: IB Series Product 

Technical Data Sheet

Effective: 7/1/2022
Product Description: Impact Guard IB Series is a thermoplastic composite material comprised of continuous fiberglass reinforced polypropylene adhered to foam panels. The IB Series product line includes a broad range of layup options that are well suited for use in a wide range of industries and applications and can be custom engineered to your specific needs.

## Mechanical Properties:

| IB Series | IB06 | IB06 | IB08 |
| :--- | :---: | :---: | :---: |
| Plies of Tape (Top/Bottom) | $6 / 3$ | $6 / 6$ | $8 / 8$ |
| Nominal Area Weight <br> (lbs/ft²) | 1.00 | 1.38 | 1.60 |
| Nominal Thickness <br> (in) | 0.730 | 0.730 | 0.730 |
| Nominal Flexural Modulus <br> Major Direction (ASTM D790) <br> (ksi) | 161 | 210 | 186 |
| Nominal Flexural Modulus <br> Minor Direction (ASTM D790) <br> (ksi) | 133 | 183 | 168 |
| Nominal Flexural Strength <br> Major Direction (ASTM D790) <br> (ksi) | 1.1 | 1.6 | 1.8 |
| Nominal Flexural Strength <br> Minor Direction (ASTM D790) <br> (ksi) | 1.3 | 1.0 |  |

Tolerances ${ }^{[1]}$ :

| IB Series | IB06 | IB06 | IB08 |
| :--- | :---: | :---: | :---: |
| Plies of Tape | $6 / 3$ | $6 / 6$ | $8 / 8$ |
| Length | $\pm^{1} / 8^{\prime \prime}$ | $\pm^{1} / 8^{\prime \prime}$ | $\pm 1 / 8^{\prime \prime}$ |
| Width | $\pm^{1 / 16^{\prime \prime}}$ | $\pm^{1} / 16^{\prime \prime}$ | $\pm 1 / 16^{\prime \prime}$ |
| Thickness | $\pm^{1} / 32^{\prime \prime}$ | $\pm^{1} / 32^{\prime \prime}$ | $\pm{ }^{1 / 32 \prime \prime}$ |

[1] Dimensional tolerances provided are assuming a 4' $\times 8^{\prime}$ sheet. The length tolerance opens to $\pm 1 / 4^{\prime \prime}$ for product >108"
Flammability Testing: FMVSS 302 Flammability of Interior Materials
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| Specimen <br> Description | Specimen <br> Number | Material <br> Direction | Distance Flame <br> Traveled (in) | Burn Time <br> (sec) | Burn Rate <br> (in/min) | Pass/Fail ${ }^{[2]}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| IG0300 | 3 | Major | 10 | 495 | 1.2 | Pass |
| IG0300 | 3 | Minor | 9 | 515 | 1.2 | Pass |

[2] In order to pass, a specimen must not exhibit a burn rate greater than 4"/min
Note: A specimen is also considered to pass if it burns for less than 60 sec and the flame travels $2^{\prime \prime}$ or less

