

## LDPE (Quadrant)

## Natural Low Density Polyethylene

Physical Properties	Metric	English	Comments
Specific Gravity	0.92 g/cc	0.0332 lb/in <sup>3</sup>	ASTM D792
Water Absorption	Max 0.01 %	Max 0.01 %	Immersion, 24hr; ASTM D570(2
Water Absorption at Saturation	Max 0.01 %	Max 0.01 %	Immersion; ASTM D570(2)
Mechanical Properties			
Hardness, Shore D	45	45	ASTM D2240
Tensile Strength, Ultimate	11.7 MPa	1700 psi	ASTM D638
Elongation at Break	400 %	400 %	ASTM D638
Tensile Modulus	0.393 GPa	57 ksi	ASTM D638
Flexural Modulus	0.2 GPa	29 ksi	ASTM D790
Flexural Yield Strength	10.3 MPa	1500 psi	ASTM D790
Compressive Strength	9.65 MPa	1400 psi	10% Def., 73°F; ASTM D699
Compressive Modulus	0.393 GPa	57 ksi	ASTM D699
Izod Impact, Notched	NB	NB	ASTM D256 Type A
Electrical Properties			
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Surface Resistivity per Square	Min 1e+015 ohm	Min 1e+015 ohm	ASTM D257
Surface Resistivity per Square  Thermal Properties	Min 1e+015 onm	Min 1e+015 ohm	ASTM D257
	MIN 1e+015 ONM	Min 1e+015 ohm 230 °F	
Thermal Properties			Crystalline, Peak; ASTM D341:
Thermal Properties  Melting Point	110 °C	230 °F	Crystalline, Peak; ASTM D3418 Long Tern 1/8 inch
Thermal Properties  Melting Point  Maximum Service Temperature, Air  Flammability, UL94 (Estimated Rating)	110 °C 71.1 °C	230 °F 160 °F	Crystalline, Peak; ASTM D341: Long Term
Thermal Properties  Melting Point  Maximum Service Temperature, Air	110 °C 71.1 °C	230 °F 160 °F	Crystalline, Peak; ASTM D341: Long Term
Thermal Properties  Melting Point  Maximum Service Temperature, Air  Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties	110 °C 71.1 °C HB	230 °F 160 °F	Crystalline, Peak; ASTM D3418 Long Tern
Thermal Properties  Melting Point  Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA	110 °C 71.1 °C HB	230 °F 160 °F	Crystalline, Peak; ASTM D341: Long Tern 1/8 incl
Thermal Properties  Melting Point  Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability	110 °C 71.1 °C HB	230 °F 160 °F	Crystalline, Peak; ASTM D341: Long Terr 1/8 incl
Thermal Properties  Melting Point  Maximum Service Temperature, Air  Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols	110 °C 71.1 °C HB Compliant 3 Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341: Long Terr 1/8 incl
Thermal Properties  Melting Point  Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols  Service in Aliphatic Hydrocarbons  Service in Aromatic Hydrocarbons	110 °C 71.1 °C HB  Compliant 3 Unacceptable Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341 Long Terr 1/8 inc
Thermal Properties  Melting Point  Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols  Service in Aliphatic Hydrocarbons  Service in Aromatic Hydrocarbons  Service in Chlorinated Solvents	110 °C 71.1 °C HB  Compliant 3 Unacceptable Unacceptable Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341 Long Terr 1/8 inc
Thermal Properties  Melting Point  Maximum Service Temperature, Air  Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols  Service in Aliphatic Hydrocarbons  Service in Aromatic Hydrocarbons  Service in Chlorinated Solvents  Service in Ethers	110 °C 71.1 °C HB  Compliant  3 Unacceptable Unacceptable Unacceptable Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341 Long Terr 1/8 inc
Thermal Properties  Melting Point  Maximum Service Temperature, Air  Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols  Service in Aliphatic Hydrocarbons  Service in Aromatic Hydrocarbons  Service in Chlorinated Solvents  Service in Ethers  Service in Ketones	110 °C 71.1 °C HB  Compliant 3 Unacceptable Unacceptable Unacceptable Unacceptable Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341 Long Terr 1/8 inc
Thermal Properties  Melting Point  Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols  Service in Aliphatic Hydrocarbons  Service in Aromatic Hydrocarbons  Service in Chlorinated Solvents  Service in Ethers  Service in Ketones  Service in Strong Acids	110 °C 71.1 °C HB  Compliant 3 Unacceptable Unacceptable Unacceptable Unacceptable Unacceptable Unacceptable Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341 Long Terr 1/8 inc
Thermal Properties  Melting Point  Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability  Service in Alcohols  Service in Aliphatic Hydrocarbons	110 °C 71.1 °C HB  Compliant 3 Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341: Long Tern 1/8 incl
Thermal Properties  Melting Point Maximum Service Temperature, Air Flammability, UL94 (Estimated Rating)  Qualitative Processing Properties  Compliance - FDA  Machinability Service in Alcohols Service in Aliphatic Hydrocarbons Service in Aromatic Hydrocarbons Service in Chlorinated Solvents Service in Ethers Service in Ketones Service in Strong Acids Service in Strong Alkalies	110 °C 71.1 °C HB  Compliant 3 Unacceptable	230 °F 160 °F	Crystalline, Peak; ASTM D341 Long Terr 1/8 inc

All statements, technical information and recommendations contained in this database are presented in good faith, based upon tests believed to be reliable and practical field experience. The reader is cautioned, however, that Quadrant EPP and Automation Creations, Inc. cannot guarantee the accuracy or completeness of this information, and it is the customer's responsibility to determine the suitability of Quadrant EPP's products in any given application.